# Millimess 2001 W / 2001 Wi

## Inductive comparator



















### **FUNCTIONS**

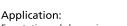
- ON/OFF
- mm/inch
- RESET (set display to zero)
- PRESET (for entering a numerical value)
- ABS (reference to the electrical zero point)
- Selectable resolution
- TOL (Tolerance and Warning Limits Input)
- RANGE (switch the measuring range and resolution)
- MAX/MIN memory for searching the reversal point
- (MAX-MIN) for testing flatness and concentricity
- 0 (set the analog scale display to zero)
- Factor (adjustable)
- Reversal of counting direction
- HOLD (storage of measured values)
- LOCK function (key lock)
- DATA (data transmission)
- Bi-directional data interface (external output and input option of characteristic values as well as setting of individual lock functions by software MarCom)

# **FEATURES**

- Tempered glass front with touch control panels with enormous advantages:
  - scratch and impact resistant surface
  - excellent protection against dust, coolants and lubricants
  - wear-free touch operating keys
  - improved safety of measurement values in measuring stands, as only a light touch of the key
  - no keystroke is required, thus no adjustment or deformation of the measuring device
- Clear tolerance limits in the scale display and colored LED signals (red, green, yellow) for measured value classification
- with warning limit input: No Go / Go / Warning Limit - without warning limit input:
- No Go / Go / Rework
- LED signals (red, green, yellow) in mode:
  - powered by Accumulator: flashing signal (1 sec.) - powered by data cable DK-U1: permanent
- High contrast LCD display, thus very clear and safe to read
- Analog scale display for visual recognition of the measuring movement during dynamic measurement tasks such as checking
- of concentricity or flatness as well as for reversal point search







### **TECHNICAL DATA**

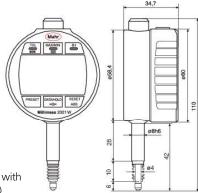
Order no.		4346800	4346801
Product type		2001 W	2001 Wi
Measuring range µm	mm	± 1	
Resolution	mm	0.0001, 0.0002, 0.0005, 0.001, 0.002, 0.005, 0.01	
Resolution	inch	.000005", .00001", .00002", .00005", .0001", .0002", .0005"	
Error limit	μm	$\pm$ (0.2 + 0.5 x L) L in mm	
Measuring value hysteresis f <sub>u</sub>	μm	0.3	
Repeatability f <sub>w</sub>	μm	0.1	
Norm		Factory standard	
Free stroke	mm	2	.5
Measuring force	N	0.9±0.1 (Reference to absolute zero	point of inductive measuring system)
Range of analog display	mm	$\pm 0.002$ , $\pm 0.004$ , $\pm 0.01$ ,	$\pm 0.02$ , $\pm 0.04$ , $\pm 0.1$ , $\pm 0.2$
IP protection category		IP	64
Supply voltage		100– 240 V	

during bore measurements

- Operating and display unit (bezel) can be rotated through
- Mounting shank and measuring spindle are both made of hardened stainless steel
- Measuring spindle is mounted in a high precision ball guide for minimal hysteresis
- Linearized inductive absolute measuring system • Measuring force spring is inter-
- changeable Lower stop is adjustable
- Software: MarCom Professional free download: www.mahr.com/ marcom (only for Mahr data

cables and wireless systems with USB and RS-232 interface)

- Digit height: 9 mm
- Data interface: USB, Digimatic
- Energy supply: Integrated rechargeable accumulator (up to 4 weeks) or powered by USB Data Cable
- Battery type: Lithium polymer battery 3.7 V
- Package contains: instruction manual, USB data and charging cable type DK-U1, Plug-in power supply (with 4 interchangeable adapters) for USB, rubber bellows, Screwdriver for pre-stroke adjustment (hexagon socket 0.9 mm), case





18

# **ACCESSORIES**

Order no.	Description	Type
4102603	Data cable USB bi-directional (2 m)	DK-U1
4102606	Interface adapter with data cable Digimatic (2 m)	DK-D1
4310103	Adapter bushing (.375" / 8 mm)	940
4346010	Manual lifter with cable release	2000 h
4346011	Pneumatic lifter	2000 p
4346012	Measuring force adjuster	2000 m
4337421	Lug back	1086 b
4346050	Measuring force spring 0.25 N	
4346051	Measuring force spring 0.50 N	
4882284	Measuring force spring 0.75 N	
4346052	Measuring force spring 1.00 N	
4346053	Measuring force spring 1.50 N	
4346054	Measuring force spring 2.00 N	
4346055	Measuring force spring 2.50 N	
4337900	Display protection film, anti reflective frosted, made of extra hard hybrid glass, to protect against scratches and reflections	1086 sf
4346606	Shock protection ring made of hard rubber for Millimess 2000 W(i) / 2001 W(i)	1086 sr
4102220	Receiver for instruments with Integrated Wireless	i-Stick

